

Grade : RPEI-10 Color : Natural

Properties	Standards	Test Conditions	Units	RPEI-10
Mechanical Properties	T			
Izod Impact Strength	ASTM D256 ASTM D4812	23°C Unnotched 1/8" 23°C	J/m	30 No break
Tensile Strength at break	ISO 527	4.0t 23°C	Мра	110
Tensile Elongation at break	ISO 527	4.0t 23°C	%	13
Flexural Strength	ISO 178	4.0t 23°C	Мра	165
Flexural Modulus	ISO 178	4.0t 23°C	Мра	3500
Thermal Properties				
Flammability	UL-94	1.7mm		(Equiv V-0)
Heat Deflection Temperature	ISO 75	1.8sMpa	°℃ °F	197 386
Melt Flow Rate	ISO 1133-1	337°C 5.0kgf	g/10 min.	12
Physical Properties		,		
Specific Gravity	ASTM D792			1.28
Water Absorption	ASTM D570	24 hrs @23°C Water immersion	%	—
Mould shrinkage	ISO 294	Parallel Across	%	0.5/0.7
Electrical Properties				
Dielectric Strength	ASTM D149	3.2 mm	kv/mm	33
Dielectric Constant	ASTM D150	10 ⁶ Hz		3.15
Dielectric Dissipation Factor	ASTM D150	10 ⁶ Hz	_	0.001
Volume Resistivity	ASTM D257		Ω・cm	10 ¹⁶

To our best knowledge, the values contained herein are given in good faith. However, no warranty, express or implied is made nor is liability accepted in connection with this information. Actual values of each production lot may vary within normal tolerances. All properties given are typical of PPS and may be affected by other additives, the design of a mold/die, molding techniques applied, the size and shape of a molded article. In view of these factors, the properties do not relieve customers from carrying out their own investigations and tests. It is entirely customer's responsibility to determine the suitability of any information for any contemplated use. We reserve the right to make additions, deletions, or modifications to the information at any time without prior notification. (2020.08.07)

Kotec Corporation